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## РЕГУЛИРУЮЩИЕ КЛАПАНЫ




## Electromotive 2/2 way globe valve

- Fail-safe position by energy storage
- Rapid flow shut off
- Weather and impact resistant design
- Designed according to hygienic demands
- Many diagnostic functions

Product variants described in the data sheet may differ from the product presentation and description.

### Can be combined with

	<b>Type 3320</b> Electromotive 2/2 way angle seat valve	▶
	<b>Type 3360</b> Electromotive 2 way angle seat control valve	▶
	<b>Type 3361</b> Electromotive 2 way globe control valve	▶

### Type description

The innovative Bürkert process on/off valve Type 3321 is the solution when it comes to shut-off tasks under demanding operating conditions. The electromotive actuator with ball screw moves the swivel plate at a particularly high rate of 6 mm/s to its end position. Thereby it reacts almost instantaneously to process signals. If necessary, the safety position can be approached by an optional energy storage in case of power failure.

The actuator and shut-off globe valve are adapted perfectly to each other with closed design and robust surface. This ensures the hygienic requirements of a fast and residue-free cleaning.

Harsh environments are no problem for the Type 3321 because of the protection class IP65/IP67 and its high impact and vibration resistance. Unrivalled cycle life and sealing integrity is guaranteed by the proven self adjusting spindle packing with exchangeable V-seals.

The fieldbus suitable for Type 3321 provides many helpful functions for process monitoring, valve diagnostics and predictive maintenance and thus offers the decisive advantage of a modern process automation.

## 1. General Technical Data







Product properties	
Dimensions	Detailed information can be found in chapter <a href="#">“4. Dimensions” on page 7.</a>
Material	Detailed information can be found in chapter <a href="#">“3. Materials” on page 5.</a>
Design	Globe on/off valve
Nominal diameter	DN15...50, NPS ½...2
Flow direction	Against closing direction (below seat)
Safety setting in case of power failure	With SAFEPOS energy-pack: open, closed or freely programmable Without SAFEPOS energy-pack: blocked in last position
Weight	4 kg (only actuator, total weight depends on the port connection)
Performance data	
Operating pressure	0...25 bar(g) (see <a href="#">“5.1. Fluidic data” on page 13</a> ) Vacuum version up to -0.9 bar(g) (optional)
Nominal pressure (max.)	PN25 (DIN EN 1333), Class 150 (DIN EN 1759)
K <sub>v</sub> value	4.7...45 m <sup>3</sup> /h (see <a href="#">“5.1. Fluidic data” on page 13</a> )
Closing time	2.3...6.2 s (depending on travel speed and stroke)
Travel speed	6 mm/s (for actuator force 1300 N) 4 mm/s (for actuator force 2500 N)
Electrical data	
Operating voltage	24 V DC ± 10 % (max. residual ripple 10 %)
Operating current <sup>1)</sup>	Max. 3 A (at max. load and including 1 A charging current of the optional SAFEPOS energy-pack) At minimum operating temperature additionally 2 A
Protection class (DIN EN 61140)	3
Duty cycle	100 %
Standby consumption <sup>1)</sup>	2...4 W
Communication and control	
Standard signals (analogue)	0...5 V (log. 0) 10...30 V (log. 1)
Fieldbus (digital)	Bürkert system bus (bÜS) (Standard) CANopen (optional) EtherNet/IP, PROFINET, Modbus/TCP (optional via integrated gateway)
Media data	
Medium	Steam, neutral gases, water, alcohols, oils, fuels, hydraulic fluids, salt solutions, lyes, organic solvents, oxygen (optional)
Medium temperature	-40...+230 °C (see <a href="#">“5.2. Operating limits” on page 14</a> )
Viscosity	Up to 600 mm <sup>2</sup> /s
Process/Port connection & communication	
Port connection <sup>1)</sup>	
Flange	DIN EN 1092 - 1 ANSI B 16.5 JIS 10K
Thread	G (DIN ISO 228 - 1) NPT (ASME B1.20.1) Rc (ISO 7 - 1)
Welded connection	DIN EN ISO 1127/ISO 4200/DIN11866 B DIN 11850 2/DIN 11866 A ASME BPE/DIN 11866 C SMS 3008
Clamp connection	DIN 32676 B (pipe ISO 4200) DIN 32676 A (pipe DIN 11850 2) ASME BPE
Electrical connection	
Actuator	Terminal strip with cable gland, 2 x M20 or 2 M12 circular plugs, 5 pin and 8 pin
Fieldbus gateway	2 M12 circular sockets, 4 pin (only with industrial Ethernets)

Approvals and certificates	
Conformity	Food EGV 1935/2004 FDA (optional)
Approvals	Explosion protection ATEX/IECEX (optional) (see "2. Approvals" on page 4) cULus Cert. no. 238179 (optional) (see "2. Approvals" on page 4)
Ignition protection class	II 3G Ex ec IIC T4 Gc II 3D Ex tc IIIC T135 °C Dc
Environment and installation	
Ambient temperature	-25...+65 °C (only without additional modules) (De-rating see "Operating limits ambient and medium temperature" on page 15)
Degree of protection	IP65/IP67 (DIN EN 60529), NEMA 4X
Vibration and shock resistance	
Vibration, sinusoidal	5 g (IEC 60068 - 2 - 6 Test Fc)
Shock, mechanical	50 g (IEC 60068 - 2 - 27 Test Ea)
Installation position	Any, preferably actuator face up

1.) All values refer to a supply voltage of 24 V at 25 °C.

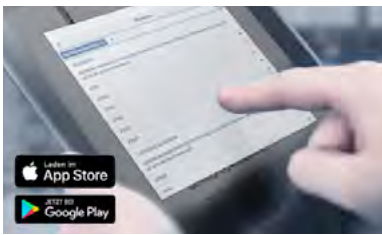
2.) Others on request

## 2. Approvals

Approvals	Description
	<b>Food produce contact</b> Materials in contact with medium conform to EC regulation 1935/2004 Materials in contact with medium conform to FDA (optional)
	<b>Drinking water</b> Suitable for use with drinking water according to KTW, W270 (optional)
	<b>Oxygen</b> Suitable for use with gaseous oxygen (optional)
	<b>Explosion proof</b> As category 3 device suitable for zone 2/22 (optional)  <b>ATEX</b> <ul style="list-style-type: none"> <li>II 3G Ex ec IIC T4 Gc</li> <li>II 3D Ex tc IIIC T135 °C Dc</li> </ul> <b>IECEX</b> <ul style="list-style-type: none"> <li>Ex ec IIC T4 Gc</li> <li>Ex tc IIIC T135 °C Dc</li> </ul>
	<b>Safety requirements</b> UL-listed cULus Cert. No. 238179 (optional)
Standards	Description
	Field device for integration into the EDIP platform via Bürkert system bus (bÜS)

### 3. Materials

#### 3.1. Chemical Resistance Chart – Bürkert resistApp



**Bürkert resistApp – Chemical Resistance Chart**

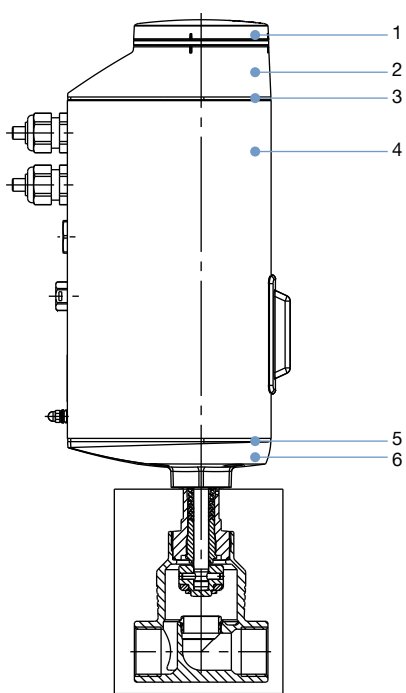
You want to ensure the reliability and durability of the materials in your individual application case? Verify your combination of media and materials on our website or in our resistApp.

[Start Chemical Resistance Check](#)

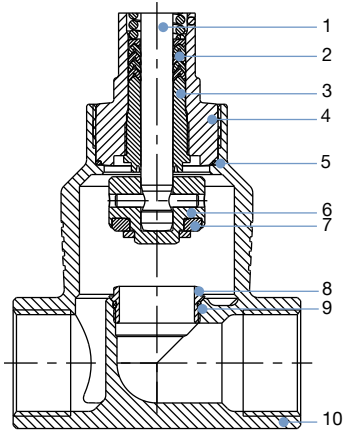
#### 3.2. Material specification

**Note:**

The Type 3321 globe control valve is supplied with various port connections (flange, thread, welded and clamp connections). These connections are not shown. They are the same material as the valve body.



No.	Component	Material
1	Blind cover	PPS (Standard), stainless steel 1.4301 (for ATEX/IECEX)
2	Actuator cover	PPS
3	Seal	EPDM
4	Actuator housing	Aluminium powder coated
5	Seal	EPDM
6	Actuator base	PPS



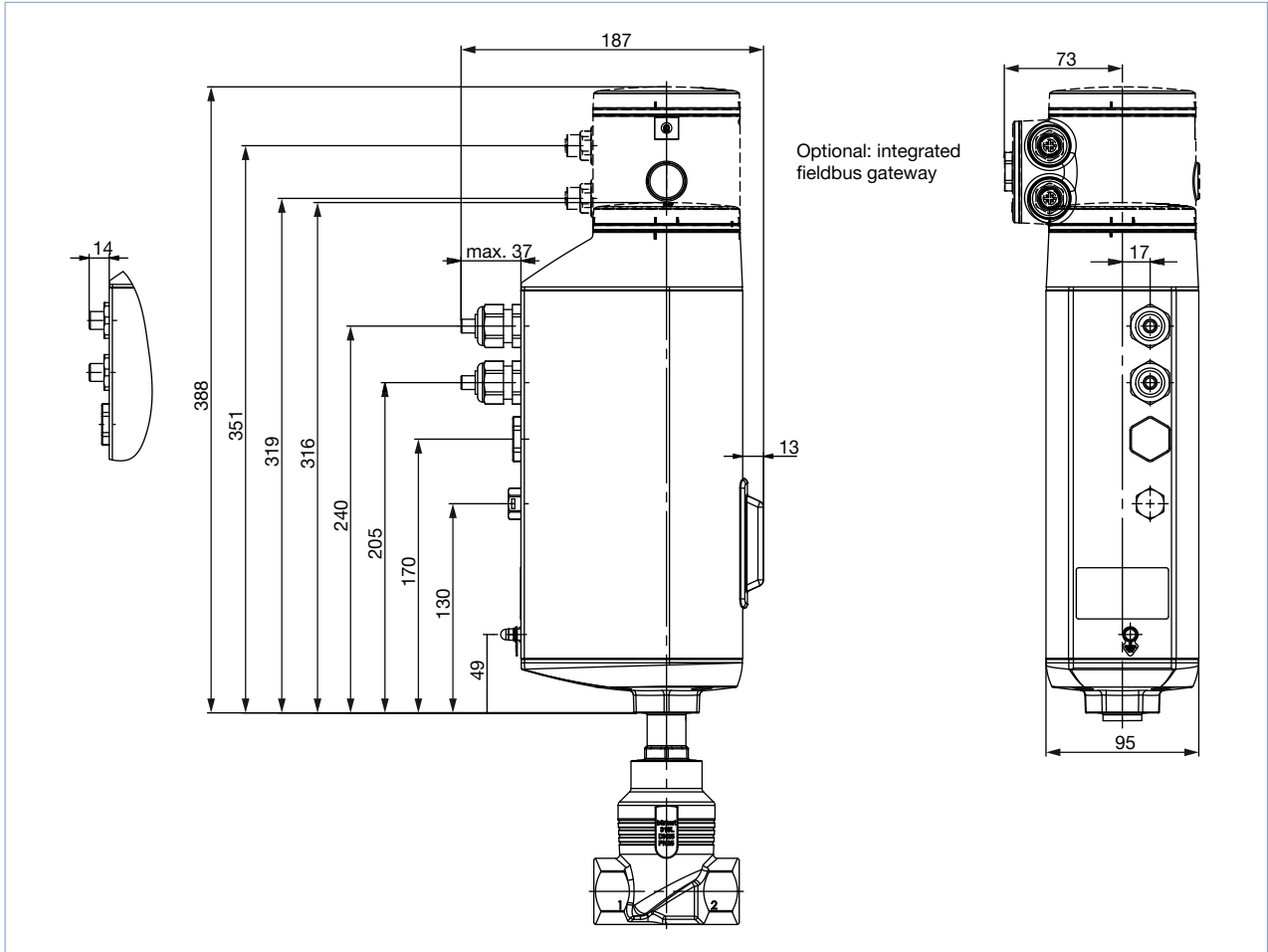
No.	Component	Material
1	Spindle	Stainless steel 1.4401 (316)/1.4404 (316L)
2	Spindle seal	PTFE V-seals (filled) with spring compensation
3	Spindle guidance	PEEK
4	Packing gland tube	Stainless steel 1.4401 (316)
5	Seal valve body	Graphite or PTFE
6	Swivel plate	Stainless steel 1.4571
7	Valve seat seal	PTFE or PEEK seal washer
8	Valve seat	Stainless steel 1.4571
9	O-Ring valve seat	EPDM
10	Valve body	Stainless steel CF3M

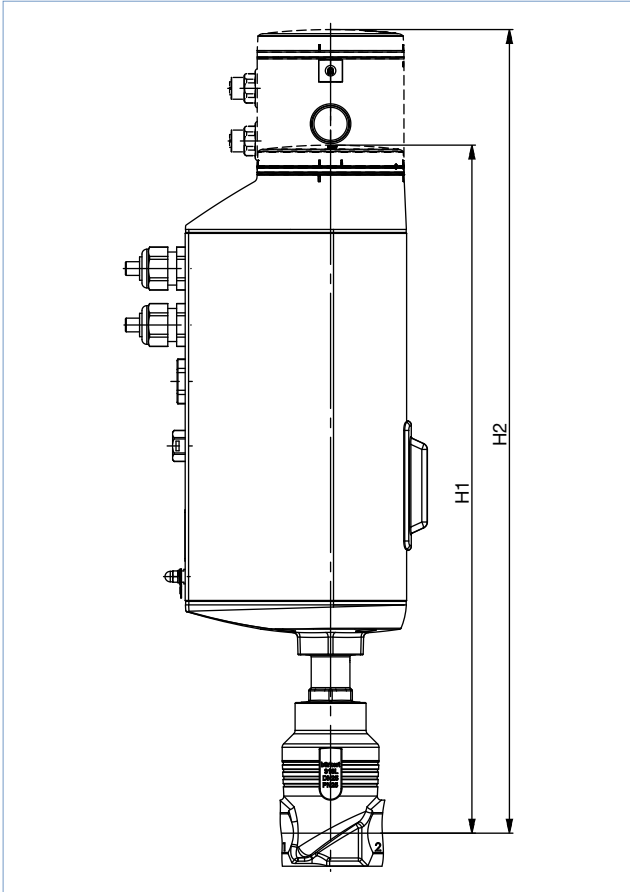
## 4. Dimensions

### 4.1. Complete valve Type 3321

**Note:**

Dimensions in mm, unless otherwise stated





Nominal diameter (Pipe)		Height <sup>1.)</sup>	
DN	NPS	H1	H2 <sup>2.)</sup>
10	3/8	417	489
15	1/2	417	489
20	3/4	423	495
25	1	427	498
32	1 1/4	448	519
40	1 1/2	452	524
50	2	485	557

1.) Dimensions without tight-closing function: in closed position the actuator additionally lifts by approx. 2 mm

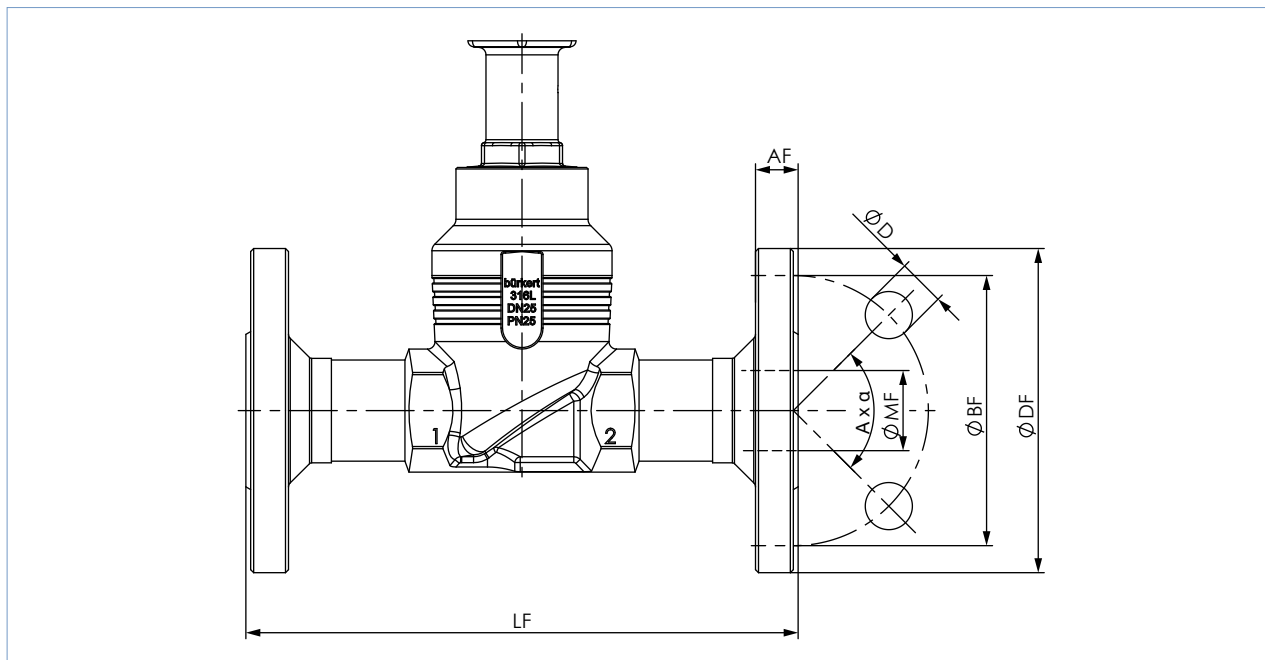
2.) Optional: integrated fieldbus gateway



### 4.2. Body with flange connection

**Note:**

Dimensions in mm, unless otherwise stated



Nominal diameter (Pipe)	DIN EN 1092 PN25 FTF 1 acc. to DIN EN 558-1							JIS 10K FTF 10 acc. to DIN EN 558-2							
	DN	ØDF	LF	ØBF	AF	ØD	A x α	ØMF	ØDF	LF	ØBF	AF	ØD	A x α	ØMF
10	90	130	60	16	14	14	4 x 90°	13.6	-	-	-	-	-	-	-
15	95	130	65	16	14	14	4 x 90°	18.1	95	108	70	12	15	4 x 90°	18.1
20	105	150	75	18	14	14	4 x 90°	23.7	100	117	75	14	15	4 x 90°	23.7
25	115	160	85	18	14	14	4 x 90°	29.7	125	127	90	14	19	4 x 90°	29.7
32	140	180	100	18	18	18	4 x 90°	38.4	135	140	100	16	19	4 x 90°	38.4
40	150	200	110	18	18	18	4 x 90°	44.3	140	165	105	16	19	4 x 90°	44.3
50	165	230	125	20	18	18	4 x 90°	56.3	155	203	120	16	19	4 x 90°	56.3

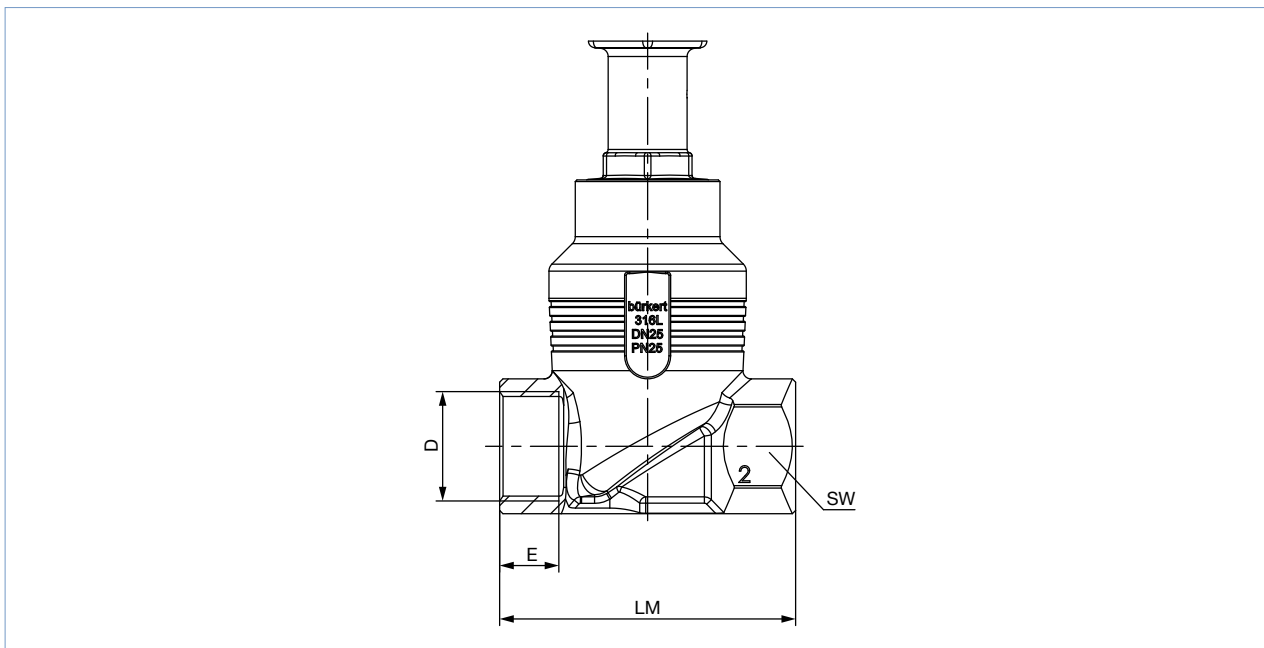
Nominal diameter (Pipe)	ANSI B 16.5 Class 150 FTF 37 acc. to DIN EN 558-2							
	NPS	ØDF	LF	ØBF	AF	ØD	A x α	ØMF
½	89	184	60.5	11.2	15.7	15.7	4 x 90°	15.7
¾	99	184	69.9	12.7	15.7	15.7	4 x 90°	20.8
1	108	184	79.2	14.2	15.7	15.7	4 x 90°	26.7
1½	127	222	98.6	17.5	15.7	15.7	4 x 90°	40.9
2	152	254	120.7	19.1	19.1	19.1	4 x 90°	52.6

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### 4.3. Body with thread connection

**Note:**

Dimensions in mm, unless otherwise stated

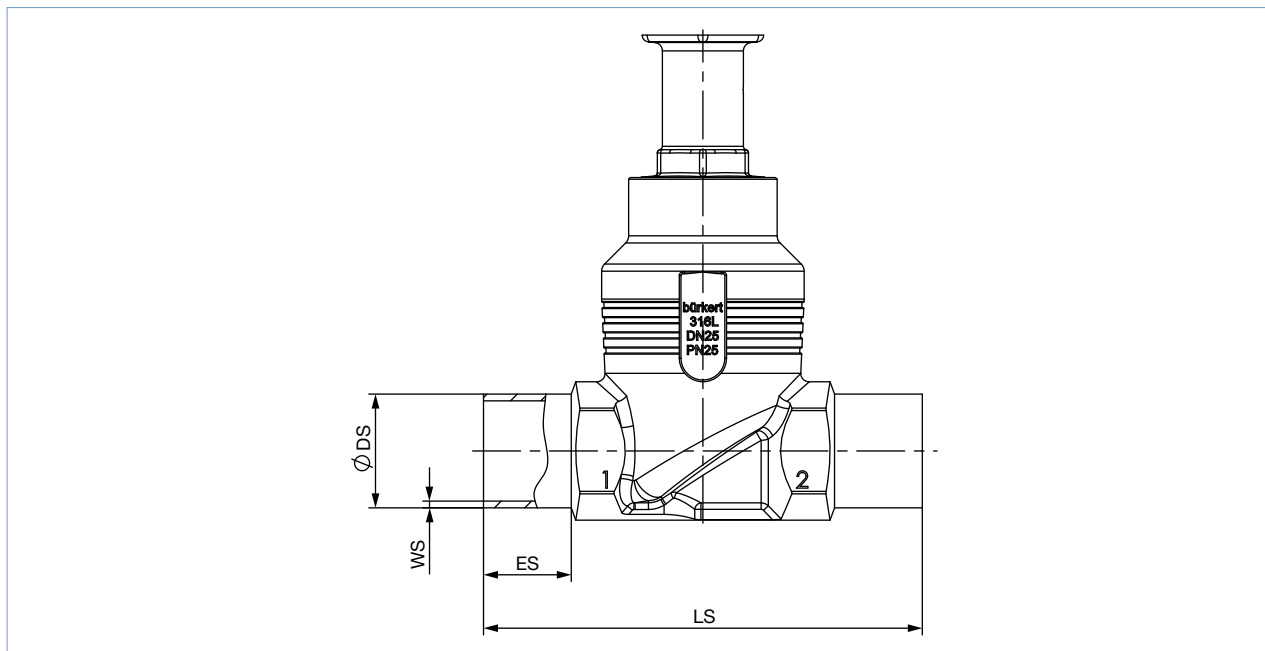


Nominal diameter (Pipe)	G, Rc, NPT (EN ISO 228-1, ISO 7/1/DIN EN 10226-2, ASME B 1.20.1)				LM	SW
	D	E	NPT	Rc		
DN	NPS	G	NPT	Rc		
10	3/8	12	10.3	10.1	65	27
15	1/2	14	13.7	13.2	65	27
20	3/4	16	14	14.5	75	34
25	1	18	16.8	16.8	90	41
32	1 1/4	20	17.3	19.1	110	50
40	1 1/2	22	17.3	19.1	120	55
50	2	24	17.6	23.4	150	70

4.4. Body with weld connection

Note:

Dimensions in mm, unless otherwise stated



Nominal diameter (Pipe)	ES	LS	EN ISO 1127 1/ISO 4200/DIN 11866 B		DIN 11850 2/DIN 11866 A/DIN EN 10357 A	
			ØDS	WS	ØDS	WS
10	20	90	17.2	1.6	13	1.5
15	20	90	21.3	1.6	19	1.5
20	20	100	26.9	1.6	23	1.5
25	26	130	33.7	2.0	29	1.5
32	26	140	42.4	2.0	35	1.5
40	26	150	48.3	2.0	41	1.5
50	26	175	60.3	2.0	53	1.5

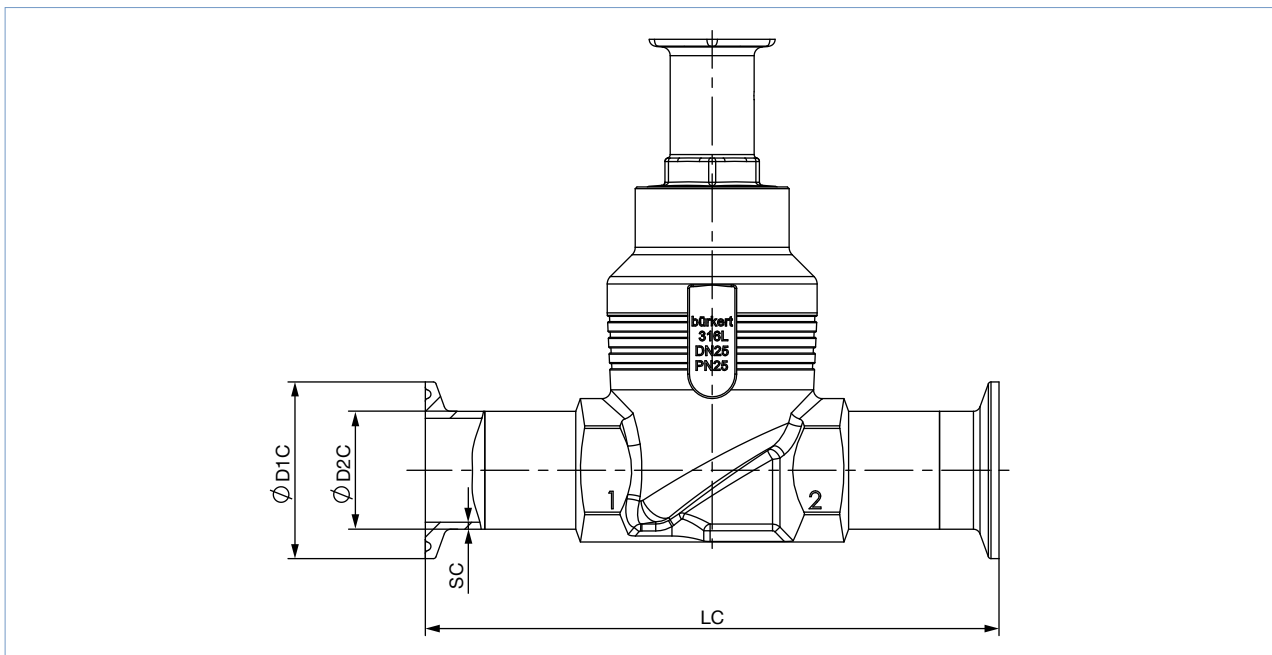
Nominal diameter (Pipe)	ES	LS	ASME BPE/DIN 11866 C	
			ØDS	WS
1/2	20	90	12.7	1.65
3/4	20	90	19.05	1.65
1	20	100	25.4	1.65
1 1/2	26	140	38.1	1.65
2	26	150	50.8	1.65

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### 4.5. Body with clamp connection

**Note:**

Dimensions in mm, unless otherwise stated



Nominal diameter (Pipe)	LC	Clamp: DIN 32676 A			Clamp: DIN 32676 B			
		Pipe: DIN 11850 2 DIN 11866 A DIN EN 10357 A			Pipe: EN ISO 1127 1 ISO 4200 DIN 11866 B			
DN		ØD2C	ØD1C	SC	LC	ØD2C	ØD1 C	SC
15	126	19	34	1.5	146	21.3	50.5	1.6
20	136	23	34	1.5	136	26.9	50.5	1.6
25	173	29	50.5	1.5	164	33.7	50.5	2.0
32	179	35	50.5	1.5	-	-	-	-
40	193	41	50.5	1.5	193	48.3	64.0	2.0
50	218	53	64	1.5	218	60.3	77.5	2.0

Nominal diameter (Pipe)	LC	Clamp: ASME BPE DIN 32676 C		
		Pipe: ASME BPE DIN 11866 C		
NPS		ØD2C	ØD1C	SC
½	122	12.7	25.0	1.65
¾	126	19.05	25.0	1.65
1	126	25.4	50.5	1.65
1½	172	38.1	50.5	1.65
2	182	50.8	64.0	1.65
2½	231	63.5	77.5	1.65

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## 5. Performance specifications

### 5.1. Fluidic data

Overview of flow characteristics with flow below seat

Note:

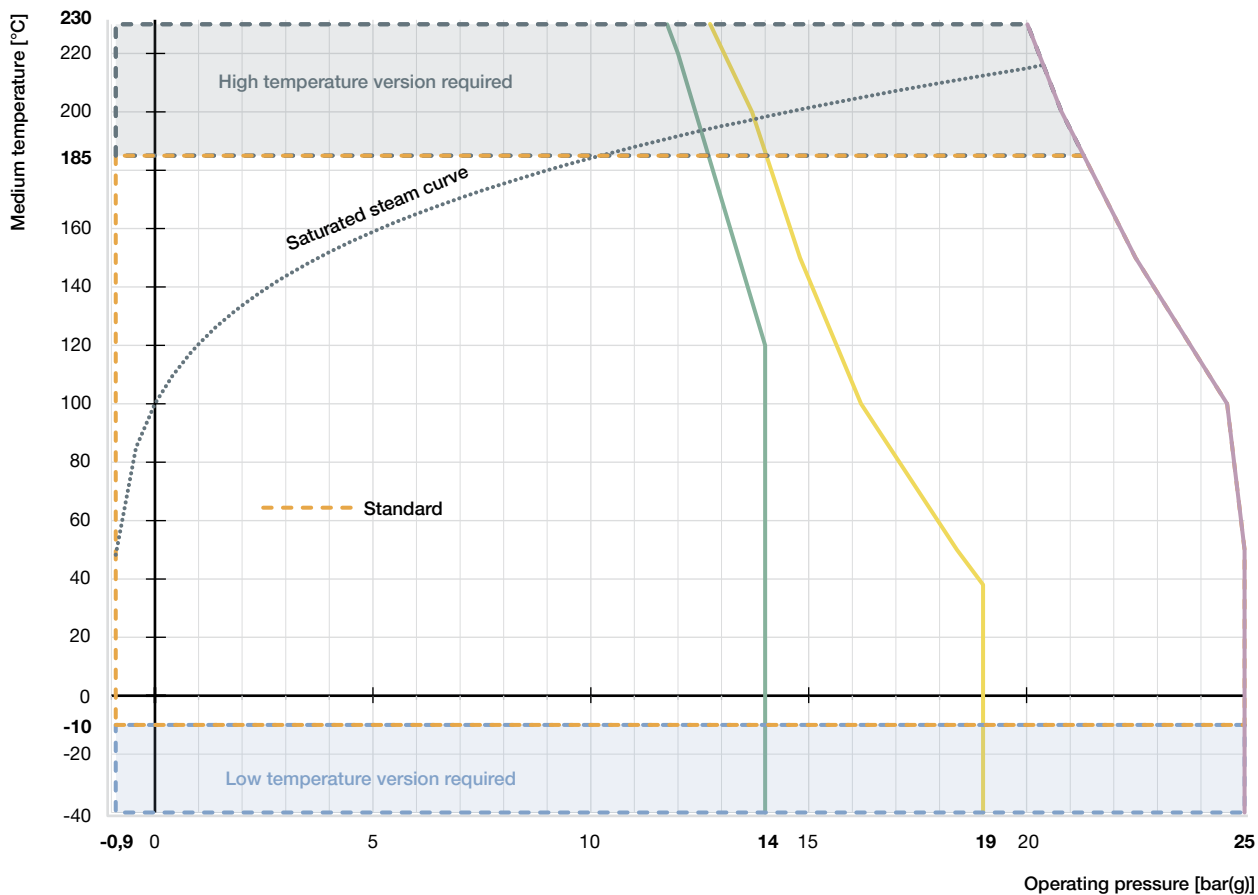
- $K_v$  value [ $m^3/h$ ]: Measured with water acc. to DIN EN 60534-2-4
- Operating limits, see [“5.2. Operating limits” on page 14](#)

Nominal diameter (Pipe)		Actuator force [N]	Operating pressure		$K_v$ value [ $m^3/h$ ]
DN	NPS		Valve seat seal		
			PTFE (up to +130 °C)	PEEK (up to +230 °C)	
			[bar(g)]		
15	½	1300	25	25	4.7
20	¾				8.1
25	1				13
32	1¼	1300	16	16	18
		2500	25	25	
40	1½	1300	10	10	31
		2500	18	18	
50	2	1300	6	6	45
		2500	10	10	

### 5.2. Operating limits

#### Operating limits for medium temperature and operating pressure

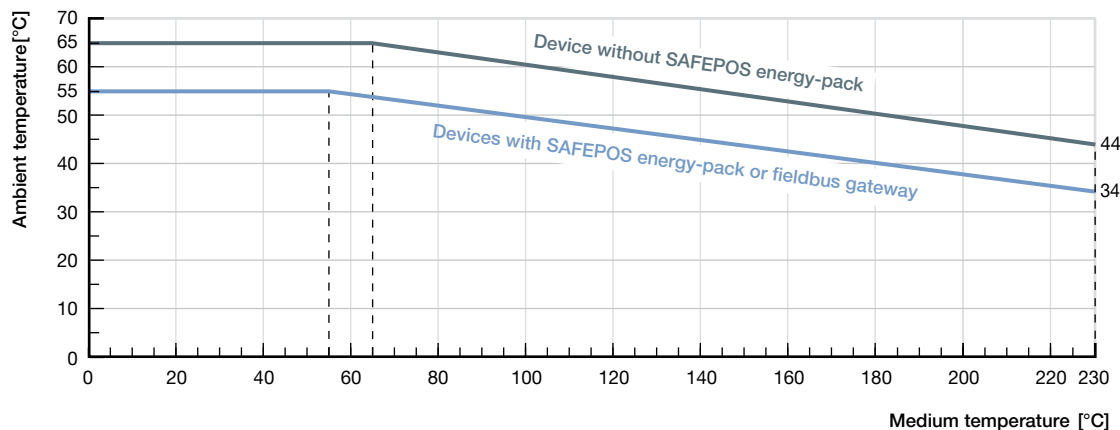
The operating range of Bürkert process valves is in addition to the maximum operating pressures limited by the nominal pressure according to the relevant standard.



- Operating limits for PN25 acc. to DIN EN 12516-1
- Operating limits for flange 10K acc. to JIS B 2220
- Operating limits for Class 150 acc. to ASME B16.34
- ⋯ Saturated steam curve for water

### Operating limits ambient and medium temperature

The maximum permissible temperature for the environment and the medium are dependent on each other. The maximum allowable temperature curves of different device variants can be seen in the temperature chart. The curves were determined for maximum operating conditions (max. operating pressure and motor power). For deviating operating conditions an individual verification can be performed. Please contact your Bürkert office for more information.



### Operating limits valve seat seal

PTFE is used for max. medium temperature < 130 °C. If the maximum medium temperature temporarily or permanently exceeds 130 °C, then PEEK as a seal material is the appropriate solution.

### Operating limits for optional versions

#### High temperature version

By adapting the spindle sealing this version is suitable for applications with steam, neutral gases and other heat transfer mediums up to 230 °C.

#### Drinking water version

Materials in contact with the medium are tested for suitability with drinking water up to 85 °C.

#### Vacuum version

Without leakage bore, this design is suitable for pressures down to -0.9 bar(g).

#### Low temperature version

Suitable for minimum medium temperatures down to -40 °C

#### Version for oxygen

Non-metallic materials in contact with the medium are tested for suitability with oxygen. Suitable for operating pressures up to 20 bar(g) and medium temperatures up to 60 °C.

### 5.3. Electrical control and interfaces

#### Interface diagram

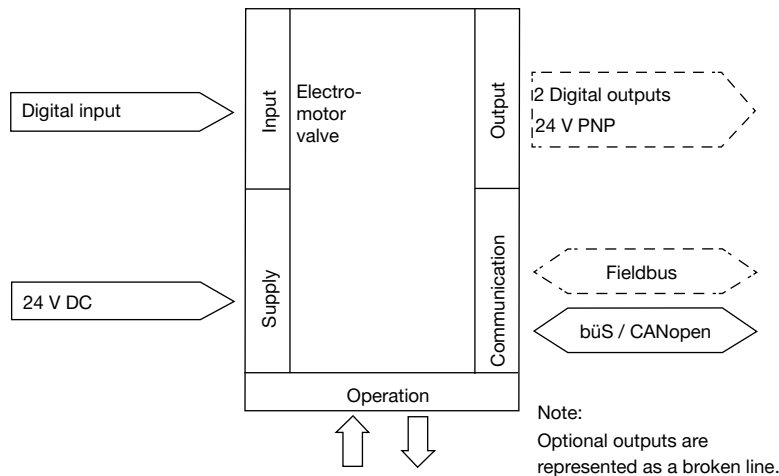
The position of the actuator is controlled according to the digital input. The selection is made either by an external standard signal or via a fieldbus (digital).

#### Inputs and outputs:

- 1 digital input, 2 digital outputs

#### Interface:

- Cable gland with connection terminal
- M12 circular plug-in connectors (optional)



Control data	
Digital input	0...5 V = log "0", 10...30 V = log "1" inverted input reversed accordingly
Digital output (optional)	Current limitation 100 mA
Communication	
Communication interface (bùS)	Connection to PC via USB bùS interface set (connection terminals, circular plug-in connector or bùS service interface)
Communication software (bùS)	Bürkert Communicator, see <b>Type 8920</b> ▶



## 6. Product design and assembly

### 6.1. Product features

**Note**

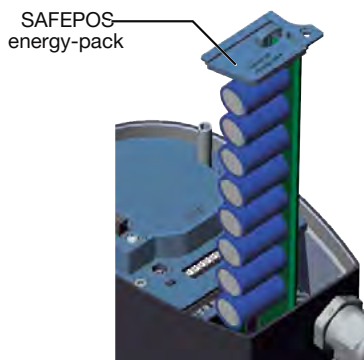
More detailed information can be found in the **operating instructions** ►.

<p><b>User interface</b></p> <p>The basic functions are operated by 4 DIP switches and 2 push buttons. These are located under the blind cover which can be removed manually by turning. Through the büS service access, the device can also be configured in detail with the Bürkert Communicator software. For this, the optional USB-büS interface kit is required.</p>	<p><b>Blind cover dismantled</b></p>
<p><b>Actuation</b></p> <p>Mechanical manual control: The manual override for mechanical movement of the valve is located under the blind cover.</p> <p>Electrical control via operating elements: The electrical manual override for the procedure is carried out via two buttons under the blind cover.</p>	
<p><b>Display elements</b></p> <p><b>Display</b> 360° LED light ring: A clearly visible 360° LED ring is attached to the blind cover or display module to indicate the device status, the valve end position and the operating status. The LED light ring lights up, blinks or flashes into one or changing colours, depending on the LED mode set</p> <p>Mechanical position indicator: The mechanical position indicator shows the current valve position even if the supply voltage fails.</p>	
<p><b>Data transmission (optional)</b></p> <p><b>SIM card (optional):</b> With the optionally available SIM card, device-specific values and user settings can be stored and quickly transferred to another device.</p>	<p>SIM card holder</p>
<p><b>büS service interface:</b> The büS service interface connects the device with the Communicator software on a PC, laptop or smartphone. From there a configuration of the device or error diagnosis can be carried out.</p>	<p>büS service interface Connection for CAN adapter or USB-büS interface set</p>

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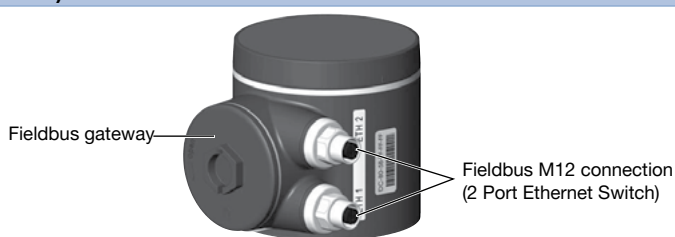
**Safety position via energy storage (optional)**

The safety starting positions in case of power interruption is realized with the optional energy storage SAFEPOS energy-pack. The desired position is set via the menu. In addition to the end positions (open/closed), any desired intermediate position can be defined here. The energy storage has a lifespan of up to 10 years, depending on the operating conditions. The power of the energy storage is monitored and a warning is displayed to indicate its life is coming to an end. The storage device is designed as a plug-in module to facilitate replacement. Without energy storage, the valve remains in the last position it was in. The energy storage device is fully charged and ready for operation after a maximum of 100 seconds (depending on the operating conditions). The energy storage device cannot be retrofitted in the field.



**Fieldbus: EtherNet/IP, PROFINET, Modbus TCP (optional)**

The fieldbus gateway for EtherNet/IP, PROFINET and Modbus TCP is integrated in an additional module. It has 2 fieldbus connections with 4 pin M12 circular sockets. The interfaces for the fieldbus connection and the status LEDs are located under the gateway housing cover. If there is a need for it to be include in a network then the configuration of the Ethernet can be performed via the web server. The gateway cannot be retrofitted in the field.



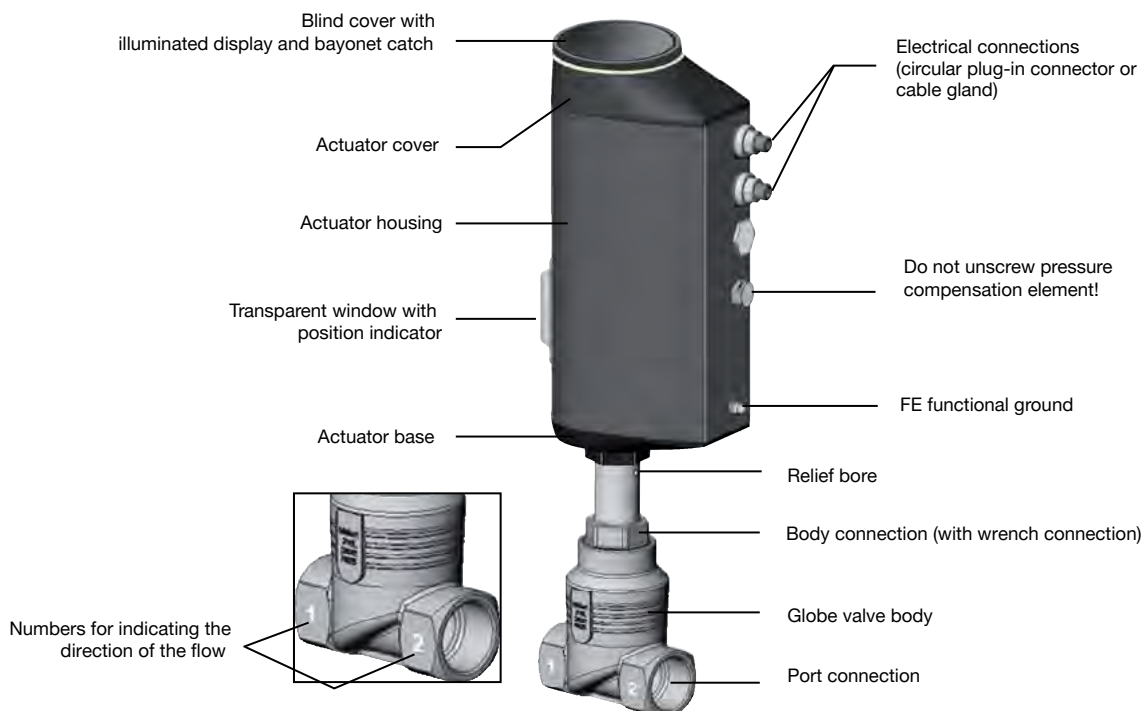
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### 6.2. Product assembly

The electromotive linear drive consists of a brush-free DC motor, a gear and a spindle system that transmits the force to the pendulum plate. The integrated control electronics are controlled either via standard signals (digital) or via a fieldbus (digital). It is designed to provide optimum efficiency. At the same time, it keeps the valve sealed and in position even at the maximum specified medium pressure in a powerless standstill. An optional energy storage device (SAFEPOS energy-pack) is available for the device. If the supply voltage fails, it supplies the actuator with the energy required to move the valve into the desired position; this is set in the menu. The valve position can be changed manually in 2 ways. Either via the electrical manual control or via a mechanical manual control if no supply voltage is available.

The device can be set and operated via 2 capacitive keys and 4 DIP switches. In addition there is always the possibility to operate the device via the bÜS service interface and using the "Bürkert Communicator" software.

The intelligent process valve Type 3321 offers the operator options for process monitoring, valve diagnostics and preventive maintenance. Internal measurements of the operating status are evaluated and issued as warnings or error messages, if necessary. These indicate, for example, impermissible ambient and process conditions, functional deviations of components or the status of the energy storage device.



## 7. Ordering information

### 7.1. Bürkert eShop – Easy ordering and quick delivery



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### 7.2. Bürkert product filter



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### 7.3. Ordering chart accessories

#### Note:

For connection to a büS/CANopen network see [cabling guide](#) ►.

Description	Article no.
<b>Connection cable</b>	
Connection cable with M12 socket, 4 pin, (length 5 m) for operating voltage (without communication)	918038 
Connection cable with M12 socket, 8 pin, (length 2 m) for input and output signals	919061 
<b>USB-büS interface set</b>	
büS stick set 1 (including power supply unit, bus-stick, terminating resistor, Y-distributor, 0.7 m cable with M12 connector)	772426 
büS stick set 2 (including bus-stick, terminating resistor, Y-distributor, 0.7 m cable with M12 connector)	772551 
büS adapter for büS interface set (M12 on büS service interface Micro-USB)	773254 
<b>büS cable extensions from M12 plug to M12 socket</b>	
Connecting cable, length 1 m	772404 
Connecting cable, length 3 m	772405 
Connecting cable, length 5 m	772406 
Connecting cable, length 10 m	772407 
<b>Miscellaneous</b>	
Bürkert Communicator	<a href="#">LINK ►</a>
SIM card	291773 
Holding device for port connection DN15...20	693770 
Holding device for port connection DN25...50	693771 
Blind cover made of plastic	277881 
Energy storage SAFEPOS energy-pack	285834 